

Company

会社概要

Product

製品紹介

- Machine Tools
- Plastic Injection

Sales

営業拠点

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お問い合わせ

Product 製品紹介



Plastic Injection

NIIGATA MACHINE TECHNO

[plastic injection TOP](#)

● Horizontal Injection Molding Machine MDS-IV Series

Items	Unit	MD650S-IV		MD850S-IV	
Injection Capacity	T.m	i 55		i 74	
Screw Type	-	A	B	A	B
Screw Diameter(Optional)	mm	90	100	100	112
Shot Mass(PS)	g	2634	3252	3613	4532
Max. Injection Pressure	MPa	190	155	185	150
Max. Holding Pressure	MPa	170	140	170	135
Max. Injection Speed	mm/s	150		150	
Plasticizing Capacity(PS)	kg/h	309	327	430	450
Clamping Force	kN	6370		8330	
Tie-bar Distance(H x V)	mm	950 x 950		1060 x 1060	
Mold Opening Stroke	mm	1000		1200	
Mold Height (min./max.)	mm	400 / 1040		500 / 1240	

Items	Unit	MD1000S-IV	
Injection Capacity	T.m	i 74	
Screw Type	-	A	B
Screw Diameter(Optional)	mm	100	112
Shot Mass(PS)	g	3613	4532
Max. Injection Pressure	MPa	185	150
Max. Holding Pressure	MPa	170	135
Max. Injection Speed	mm/s	150	
Plasticizing Capacity(PS)	kg/h	430	450
Clamping Force	kN	9800	
Tie-bar Distance(H x V)	mm	1270 x 1270	
Mold Opening Stroke	mm	1400	
Mold Height (min./max.)	mm	500 / 1240	

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